

### Product description

Greccatec® is a corrugated multiwall panel, designed to be used for roofs and vertical walls in industrial buildings. It is used both in continuous roofing and single flat skylights (flat and curved) in combination with sandwich panels and corrugated metal profiles.

Greccatec® is supplied with thermowelded ends to reduce the condensation and the accumulation of dirt on the inside of the structure.

### Sector

Industrial / Commercial

Residential

### Application

Discontinuous translucent flat roofs (ridge-to-gutter)

Continuous translucent curve roofs with self-supporting structure

Discontinuous translucent curved roofs

Continuous translucent flat roofs with load structure

Discontinuous translucent vertical flat roofs

Canopies

### Advantage

High thermal insulation

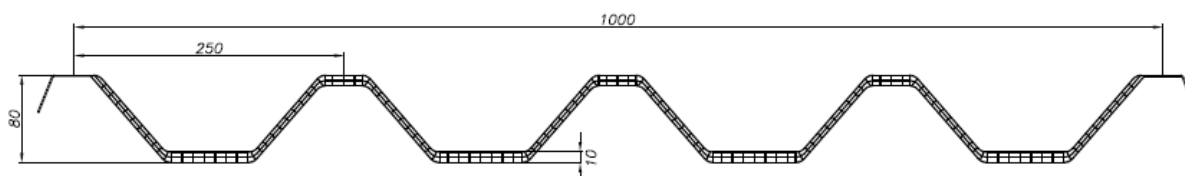
Excellent impact resistance

Good light transmission

Good coupling to insulating panels

### Profile:

#### PROFILE: OG<sub>3</sub>/80-250 - 10 mm



### Technical characteristics

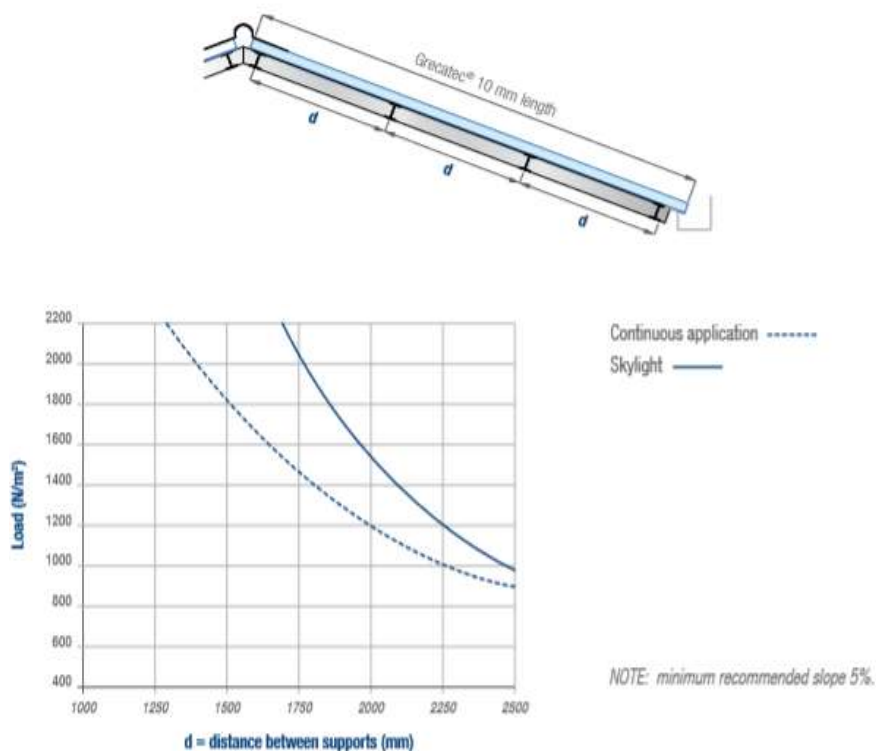
Properties	Value
Thickness	10 mm
Structure	3 walls
Useful width	1.000 mm
Length	Maximum suggested 6 m
Bending radius (thermobending)	3.500 mm / 6.000 mm
Light transmission	Clear: 66 % White opal: 49 %
Thermal expansion coefficient	$6,5 \times 10^{-5} \text{ K}^{-1}$ (0,065 mm/m°C)
Thermal transmittance (U)	2,7 W/m² K
Service temperature	-40°C a +120°C
Fire certification	Bs1do
Test 1200 J	According
UV protection	External side
Closing of heads	Thermowelding

### Certificates

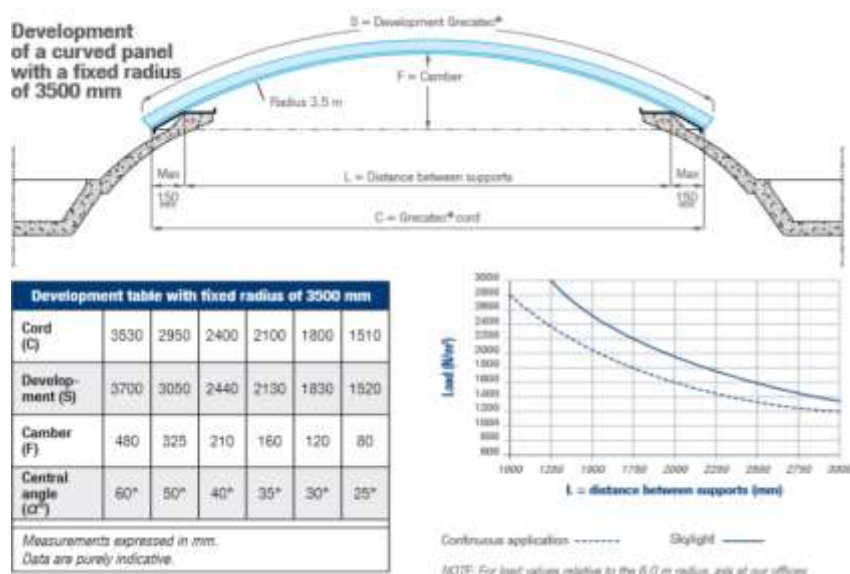
- Reaction to fire certificate according to EN 13501-1. Classification obtained: Bs1d0
- Conformity test certificate 1200 J according to standard NF P 33-303-1. According
- 10 years limited warranty

### Carga Admissible load:

- **Flat roof:** . Load chart with 3 or more supports for FLAT solution



- **Curver roof.** Loas chart for curved panel with a fixed radius of 3,5 m. For load value to the 6,0 radius, please contact our offices.



### Recommended installation





## Installation options

### Flat single installation



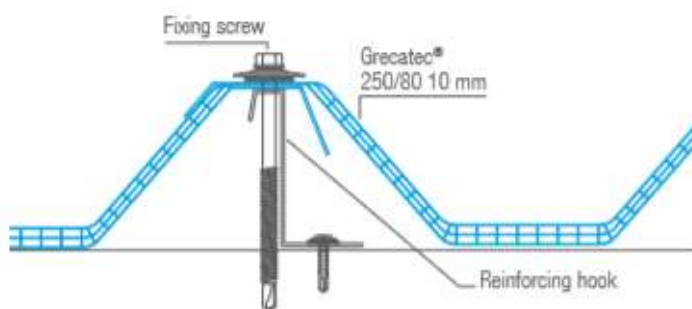
Detail for fixing and overlapping with Grecatec® 250/80 10 mm

## Grecatec® 250/80 accessories

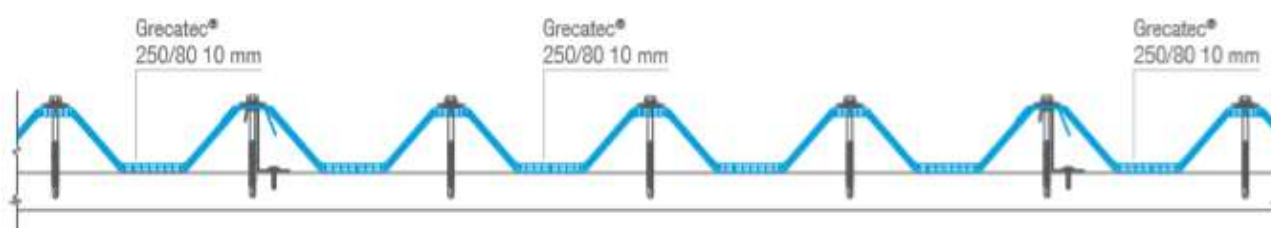
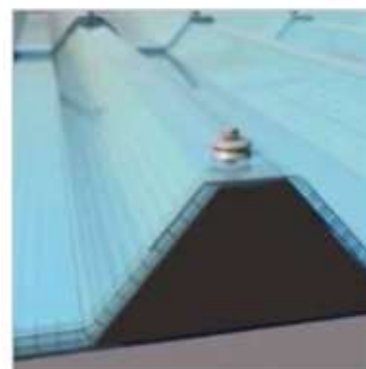
			
Ridge	Upper and lower PE spacer	Reinforcing hook	Long / short fixing screws for high / low ridges

## Installation options

### Flat continuous installation



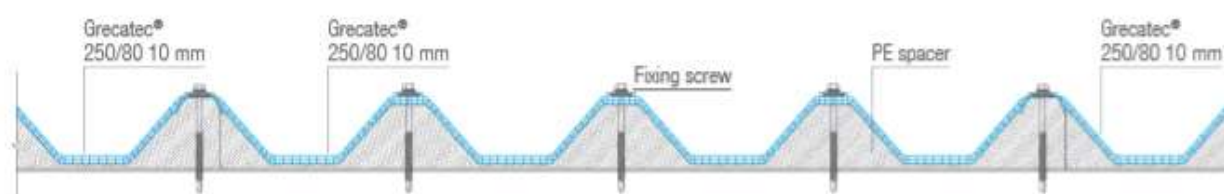
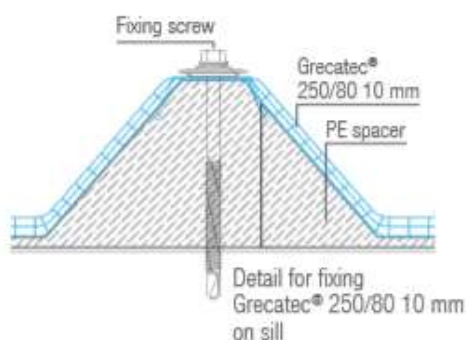
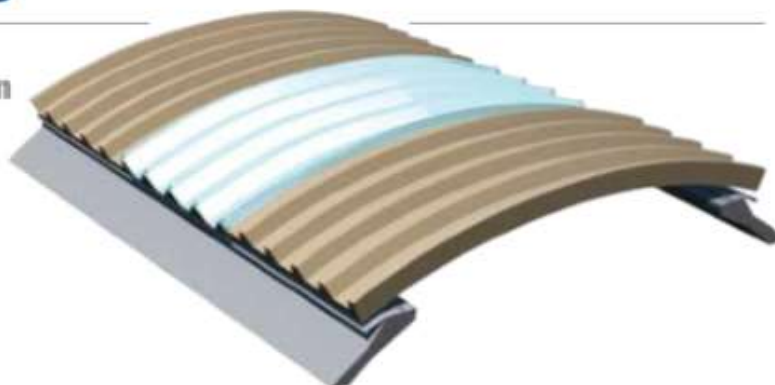
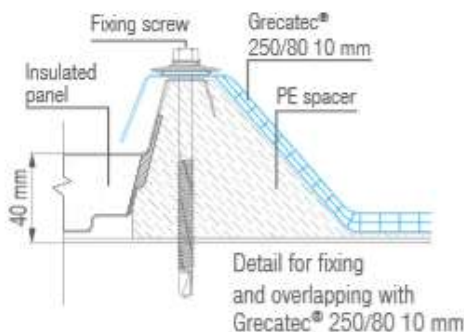
Detail for fixing and overlapping with Grecatec® 250/80 10 mm



## Installation options

### Curved single installation

### Curved continuous installation



## Grecatec® 250/80 accessories





### Storage and handling



#### KEEP SHEETS OUT OF THE RAIN

Sheets must be stored out of the rain to stop condensation forming inside the cells.



#### KEEP SHEETS OUT OF THE SUN

In the event goods need to be stored while still in their packaging, do not leave the pallet in direct sunlight as this could generate high temperatures inside the packaging and make it difficult to remove the protective film on the sheets later.



#### SHEETS HANDLING

Sheets must be handled with the utmost care to avoid damaging them with impacts or scratches, which would compromise the material's performance.



#### SHEET STORAGE

You can stack sheets up to three packs or pallets high. To stop the product coming into direct contact with objects liable to cause damage, you should place spacers or planks between the packs or pallets and any such objects.



#### USING LIFT TRUCKS

For safer and easier handling, you should use lift trucks with forks that can be spaced at least 2 m. apart and are at least as long as the pack or pallet is wide. Exercise the utmost caution, handling the load carefully and avoiding sudden movements so as not to cause the material to rock or bump up and down excessively.



#### HANDLING BY HAND

If individual sheets are to be handled by hand, you will need at least two people to carry the sheet on its side. When picking the sheet up off the pack or pallet, you must lift it off cleanly so that it does not scrape against the one underneath and turn it to lie on its side next to the pack.

### Installation instructions



#### ALLOW FOR THE POLYCARBONATE'S THERMAL EXPANSION

Sheets must be fixed so that they are retained by at least one whole cell length on each side; an allowance for the material's thermal expansion should be added to this measurement.



#### REMOVING PROTECTIVE FILM AFTER INSTALLATION

Sheets come with a protective film on both sides. There is a printed film on one side of the sheet to show you that this is the side to face out. Remove the film as soon as the sheets have been installed.



#### SHEET SEALING

Where sealing is necessary, only use silicone, sealants, gaskets and paints that are compatible with polycarbonate.



#### SHEET TAPING

Seal the ends of the sheets by applying adhesive aluminium tape to seal the cells and stop dirt getting inside the chambers.



#### SHEET CUTTING

Sheets can be cut using common cutting instruments, such as vertical, horizontal or circular cutters, or reciprocating saws, provided they are fine toothed.



#### SHEET DRILLING

Sheets can be drilled, provided suitable bits are used. Nonetheless, we do not recommend piercing the sheet with through fixings unless they are suitable slotted to allow for thermal expansion.

### Maintenance



#### SHEET CLEANING

To care for sheeting, we recommend cleaning at least twice a year with water and non-alkaline detergents. Do not use abrasive equipment or solvents, which could damage the surface of the sheeting.



#### DO NOT WALK ON TOP OF SHEETS

Do not walk directly on top of sheets during installation. We recommend placing a suitable supporting element on top to distribute weight evenly.



## TECHNICAL DATA

**Grecatec 10 mm**  
Profile OG<sub>3</sub> (80-250)  
Translucent sheet

**Code:** TDS-D-10-OG<sub>3</sub>

**Inspection:** 01

**Valid from:** 20/07/18

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