

Product description

Greccatec® is a corrugated multiwall panel, designed to be used for roofs and vertical walls in industrial buildings. It is used both in continuous roofing and single flat skylights in combination with sandwich panels and corrugated metal profiles.

Sector

Industrial / Commercial

Application

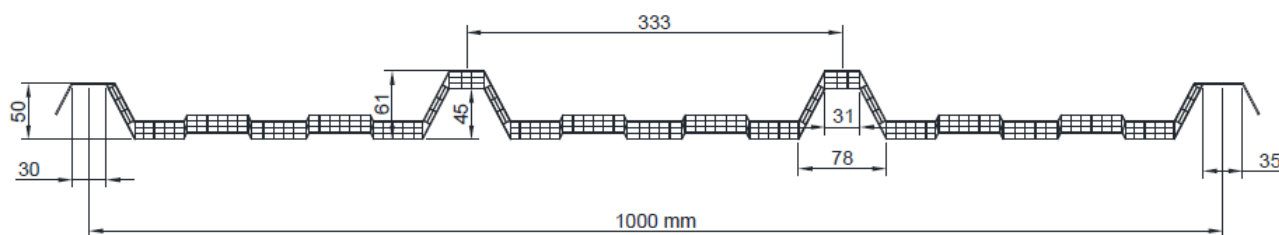
Continuous and discontinuous translucent flat roofs (ridge-to-gutter)
Discontinuous translucent vertical flat roofs

Advantages

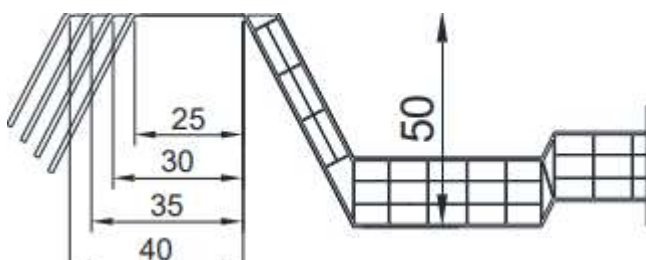
High thermal insulation
Excellent impact resistance
Good light transmission
Good coupling to insulating panels

Profile:

PROFILE: OG4/45-333 - 16 mm



The panel can match various design requirements due to the possibility to vary the width of the lateral overlapping (upon request). The shape of the overlaps allows side coupling with almost any insulation panels.



Width for lateral overlaps:

30 – 35 mm (standard)
25 – 30 mm
30 – 40 mm
40 – 40 mm

Technical characteristics:

Properties	Value
Thickness	16 mm
Structure	4 walls
Useful width	1.000 mm
Length	On request (Maximum suggested 6 m)
Ligth transmission	Clear: 67 %
Thermal expansion coefficient	$6,5 \times 10^{-5} \text{ K}^{-1}$ (0,065 mm/m°C)
Thermal transmittance (U)	2,0 W/m² K
Service temperature	-40°C a +120°C
UV Protection	External side
Closing of heads	Thermowelding

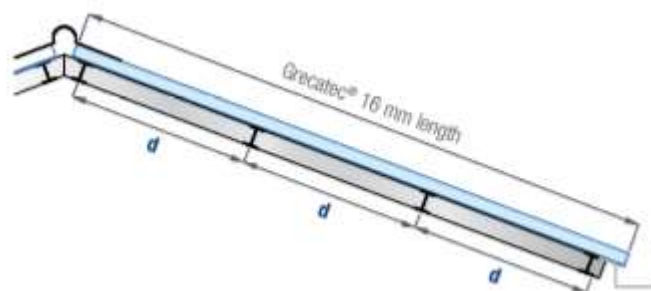
Certificates:

- 10 years limited warranty

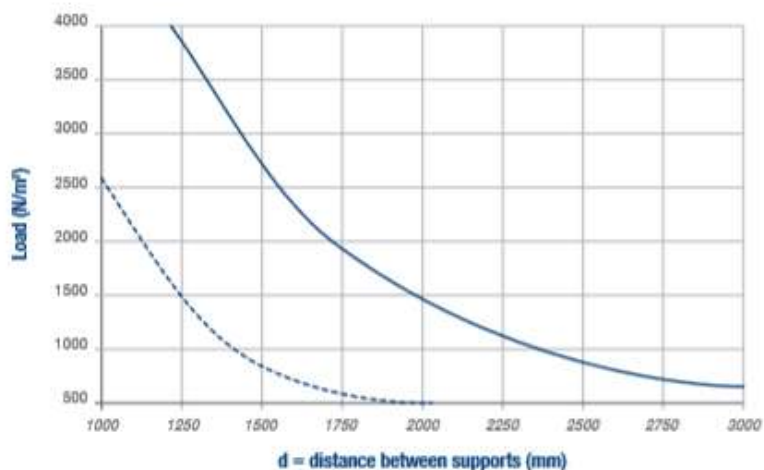
Admissible load:

- **Flat roof:** Load chart with 3 or more supports for FLAT solution

Camber 1/30 – Maximum 50 mm



Load chart with 3 or more supports for FLAT solution



Continuous application: - - - - -
Skylight: ———

NOTE: minimum recommended slope 5%.

Recommended installation

Installation solutions

Single / continuous flat solution



Grecatec® 333/45 accessories



Storage and handling



KEEP SHEETS OUT OF THE RAIN

Sheets must be stored out of the rain to stop condensation forming inside the cells.



KEEP SHEETS OUT OF THE SUN

In the event goods need to be stored while still in their packaging, do not leave the pallet in direct sunlight as this could generate high temperatures inside the packaging and make it difficult to remove the protective film on the sheets later.



SHEETS HANDLING

Sheets must be handled with the utmost care to avoid damaging them with impacts or scratches, which would compromise the material's performance.



SHEET STORAGE

You can stack sheets up to three packs or pallets high. To stop the product coming into direct contact with objects liable to cause damage, you should place spacers or planks between the packs or pallets and any such objects.



USING LIFT TRUCKS

For safer and easier handling, you should use lift trucks with forks that can be spaced at least 2 m. apart and are at least as long as the pack or pallet is wide. Exercise the utmost caution, handling the load carefully and avoiding sudden movements so as not to cause the material to rock or bump up and down excessively.



HANDLING BY HAND

If individual sheets are to be handled by hand, you will need at least two people to carry the sheet on its side. When picking the sheet up off the pack or pallet, you must lift it off cleanly so that it does not scrape against the one underneath and turn it to lie on its side next to the pack.

Installation instructions



ALLOW FOR THE POLYCARBONATE'S THERMAL EXPANSION

Sheets must be fixed so that they are retained by at least one whole cell length on each side; an allowance for the material's thermal expansion should be added to this measurement.



REMOVING PROTECTIVE FILM AFTER INSTALLATION

Sheets come with a protective film on both sides. There is a printed film on one side of the sheet to show you that this is the side to face out. Remove the film as soon as the sheets have been installed.



SHEET SEALING

Where sealing is necessary, only use silicone, sealants, gaskets and paints that are comparable with polycarbonate.



SHEET TAPING

Seal the ends of the sheets by applying adhesive aluminium tape to seal the cells and stop dirt getting inside the chambers.



SHEET CUTTING

Sheets can be cut using common cutting instruments, such as vertical, horizontal or circular cutters, or reciprocating saws, provided they are fine toothed.



SHEET DRILLING

Sheets can be drilled, provided suitable bits are used. Nonetheless, we do not recommend piercing the sheet with through fixings unless they are suitable slotted to allow for thermal expansion.

Maintenance



SHEET CLEANING

To care for sheeting, we recommend cleaning at least twice a year with water and non-alkaline detergents. Do not use abrasive equipment or solvents, which could damage the surface of the sheeting.



DO NOT WALK ON TOP OF SHEETS

Do not walk directly on top of sheets during installation. We recommend placing a suitable supporting element on top to distribute weight evenly.



TECHNICAL DATA

Grecatec 16 mm
Profile OG4 (45-333)
Translucent sheet

Code: TDS-D-16-OG4

Inspection: 01

Valid from: 20/07/18

Page: 5 of 5

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